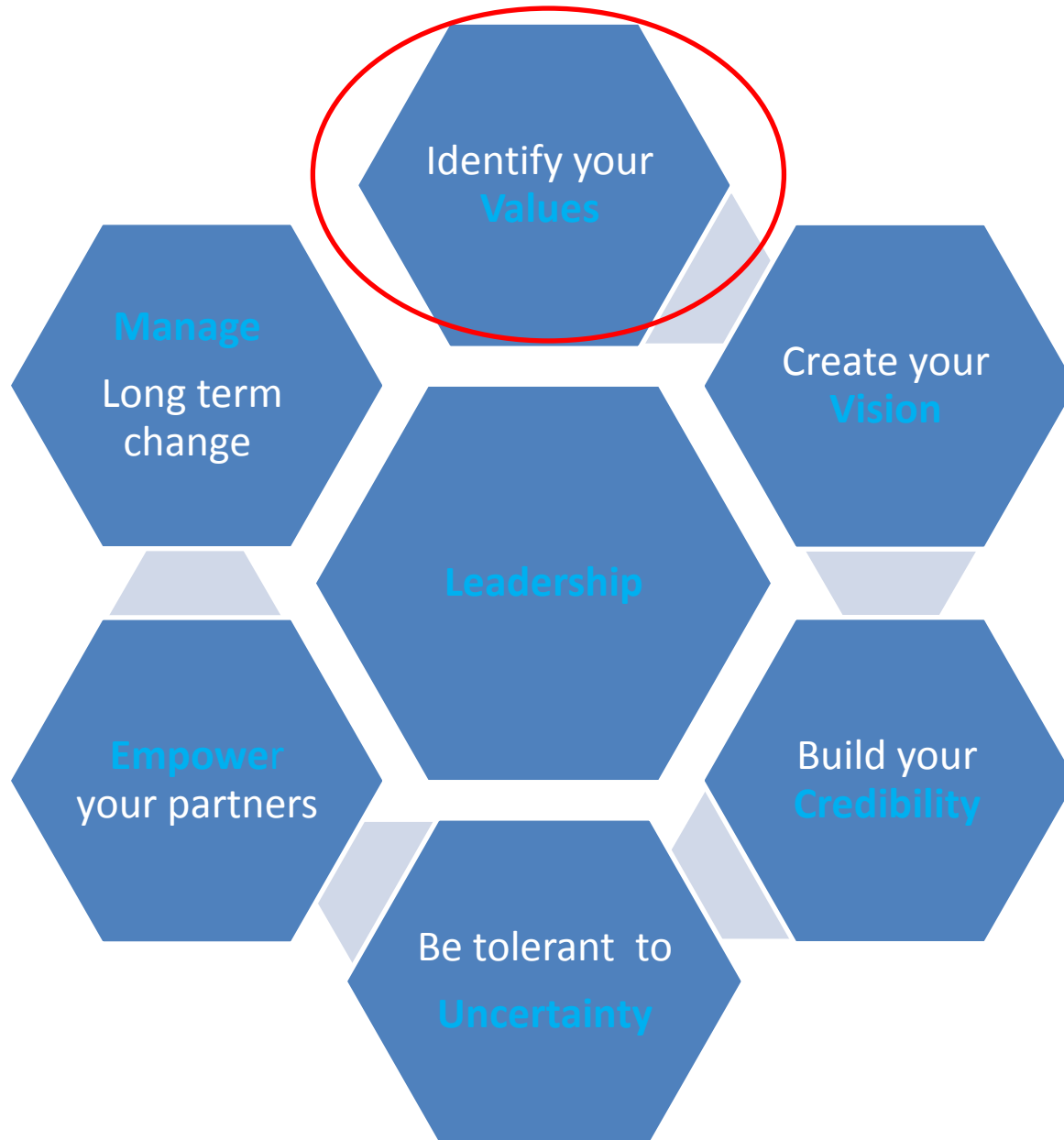




and fails to
for the failure
his leadership
his new
of failure







Excellence collaboration model

